



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3065-041
Job Sheet 182708



Part No: D3065-041

Job Qty: 20 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/30/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	20 pcs	9/14/18	9/14/18	0.00	4.40	Small Fab-2		
110	QC	20 pcs	9/14/18	9/14/18	0.00	0.00	QC5		
120	Packaging	20 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1		
130	QC21-SA	20 Ea	9/14/18	9/14/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041
Descriptions: 120 - LOCATION : WA002

21 SEP 19 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3065-1	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5082467 14K 6x
D3065-3	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5105212
D3065-5	Step Leg	40 Ea (2 ea)	90-Start up Operation	5105552
D3065-7	Step Spacer	20 Ea (1 ea)	90-Start up Operation	5105214
MS20470AD4-4	Rivet, Universal Head	600 Ea (30 ea)	90-Start up Operation	5106821

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3065-1	20	74	0
	D3065-3	20	57	0
	D3065-5	40	85	0
	D3065-7	20	48	0
	MS20470AD4-4	600	7,905	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																									
Der _____		DART AEROSPACE 1270 Aberdeen Street Haverhill, MA 01830 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S110595 Part: D3065-041 Job No: 182708 Serial No/Batch: S110595 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 09/17/18		Completed By																																																									
				Lead hand / Supervisor Approval Verification																																																									
				QC / QA Coordinator Approval																																																									
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